

# CHANGE HISTORY

Last Revised : 08-09-10

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**8/9/2010**

**REMOVED**

None

**ADDED**

None

**APPROVALS ADDED**

PARAGON SERVICES, INC.  
1015 S. WEST STREET  
WICHITA

Added process code ALCLGP17 and  
FPIGT23

**PARTIAL DELETIONS**

SME AEROSPACE SDN BHD  
47000 SUNGAI BULOH, LOT 14643 LOCKED  
BAG NO. 222, SELANGOR DARUL EHSAN,  
MALAYSIA

Removed process code CD and APA as  
requested.

**CORRECTIONS**

OSM PARTENERS, LLC  
101 COLEMAN BLVD.  
SAVANNAH

Name Correction to Altis Aero Systems

**OTHER CHANGES**

None

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**7/16/2010**

**REMOVED**

None

**ADDED**

DYNAMIC PAINT SOLUTIONS  
415 AIRPORT ROAD  
EASTMAN, GA 31023

Initial VAI Approval

**APPROVALS ADDED**

ASCO CONSORTIUM ASCO INDUSTRIES  
WEIVELDLAAN 2,  
ZAVENTEM B-1930 BELGIUM  
NORDAM GROUP  
6910 N. WHIRLPOOL DRIVE  
TULSA

Added process code CC1

Added process code USLG67

**PARTIAL DELETIONS**

None

**CORRECTIONS**

# CHANGE HISTORY

Last Revised : 08-09-10

None

## OTHER CHANGES

Added Process Specification LG67QER1065 to  
assigned process code USLG67

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**6/3/2010**

## REMOVED

None

## ADDED

TUBE SPECIALITIES 1736 W. 10 TH STREET TEMPE	Initial VAll Approval
TRIUMPH FABRICATIONS-SHELBYVILLE 850 ELSTON DRIVE SHELBYVILLE	Initial VAll Approval

## APPROVALS ADDED

None

## PARTIAL DELETIONS

None

## CORRECTIONS

None

## OTHER CHANGES

None

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**5/18/2010**

## REMOVED

TEC-CAST CORP 440 MEADOW LANE CARLSTADT	Location change
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## ADDED

TEC-CAST CORP 2 WEST COMMERCIAL AVE MOONACHIE	Location Change
SERMATECH INTERNATIONAL 1366 TOLLAND TURNPIKE MANCHESTER	Initial VAll Approval

## APPROVALS ADDED

ASKO PROCESSING 434 NORTH 35 th STREET SEATTLE	Added process code ALCLGP17 and FPIGT23
EMBEE 2136 SOUTH HATHAWAY SANTA ANA, CA	Added process code FPAA

## PARTIAL DELETIONS

# CHANGE HISTORY

Last Revised : 08-09-10

EMBEE  
2136 SOUTH HATHAWAY  
SANTA ANA

Removed ACA ACB AH ASA CC1 CC3  
CD CDV CDH CRS NI NIE PS TICD BR  
PLA ALCL SCL TICL Due to Nadcap Audit  
Failure

## CORRECTIONS

TRIUMPH FABRICATIONS-FT WORTH INC  
7445 E. LANCASTER  
FT. WORTH

Changed COMP to CORE

## OTHER CHANGES

None

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**4/20/2010**

## REMOVED

FISCHER ADVANCED COMPOSITE  
COMPONENTS (FACC)  
KAMMER 32,  
ORT IM INNKREIS,

## ADDED

None

## APPROVALS ADDED

TRIUMPH FABRICATIONS-HOT SPRINGS  
INC (CHEM FAB)  
1923 CENTRAL AVE.  
HOT SPRINGS

Added process code 54101

## PARTIAL DELETIONS

None

## CORRECTIONS

FISCHER ADVANCED COMPOSITE  
COMPONENTS (FACC)  
FISCHERSTRAUSS 9 RIED-IM-INNKREIS  
FISCHER ADVANCED COMPOSITE  
COMPONENTS (FACC)  
KAMMER 37,  
REICHERSBERG,

Name Correction to FACC AG

Name Correction to FACC AG

## OTHER CHANGES

None

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**3/8/2010**

## REMOVED

UNIVERSITY SWAGING  
840 NW 45th STREET  
SEATTLE

Location Change

## ADDED

# CHANGE HISTORY

Last Revised : 08-09-10

UNIVERSITY SWAGING  
6525 240th St. SE BUILDING A  
WOODINVILLE, WA

Location Change

## APPROVALS ADDED

SME AEROSPACE SDN BHD  
47000 SUNGAI BULOH, LOT 14643 LOCKED  
BAG NO. 222, SELANGOR DARUL EHSAN,  
MALAYSIA  
AID CORP  
685 LAUREL HEIGHTS DRIVE, P. O. BOX 685  
CLAYTON, GA

Added process code ALCL

Added process code CC1 CC3 CD and PS,  
Nadcap Certificate issued.

## PARTIAL DELETIONS

None

## CORRECTIONS

None

## OTHER CHANGES

None

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**1/28/2010**

## REMOVED

None

## ADDED

None

## APPROVALS ADDED

None

## PARTIAL DELETIONS

AID CORP  
685 LAUREL HEIGHTS DRIVE,  
P. O. BOX 685  
CLAYTON, GA

Removed process code CC1 CC3 CD and  
PS, due to Nadcap Audit Failure.

## CORRECTIONS

None

## OTHER CHANGES

None

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**11/5/2009**

## REMOVED

PACIFIC METALLURGICAL, INC  
959 5TH AVENUE SOUTH  
KENT 98032

No processing audited by Nadcap or cert  
expired.

# CHANGE HISTORY

Last Revised : 08-09-10

CALIBER INSPECTION  
7500 PERIMETER ROAD SOUTH  
SEATTLE  
BODYCOTE - TICORM DIV  
355 WEST ALONDRA BLVD.  
GARDENA  
SURE POWER INDUSTRIES  
10189 SW AVERY STREET  
TUALATIN  
TEXAS AIR MANUFACTURING INC.  
102 EZELL  
DESOTO, TEXAS  
AERO COMPONENTS INC.  
5124 KALTENBRUN RD.  
FORT WORTH, TEXAS

No processing audited by Nadcap or cert expired.

No processing audited by Nadcap or cert expired.

No processing audited by Nadcap or cert expired.

No processing audited by Nadcap

No processing audited by Nadcap

## ADDED

None

## APPROVALS ADDED

None

## PARTIAL DELETIONS

AERONAUTICAL SERVICE  
105 SUNRISE ROAD  
BOHEMIA

Removed process code SP, no processing audited by Nadcap or cert expired.

## CORRECTIONS

None

## OTHER CHANGES

None

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10/6/2009

## REMOVED

None

## ADDED

None

## APPROVALS ADDED

FISCHER ADVANCED COMPOSITE  
COMPONENTS (FACC)  
KAMMER 37,  
REICHERSBERG  
FISCHER ADVANCED COMPOSITE  
COMPONENTS (FACC)  
FISCHERSTRAUSS 9  
RIED-IM-INNKREIS

Core

Core

## PARTIAL DELETIONS

None

# CHANGE HISTORY

Last Revised : 08-09-10

## CORRECTIONS

SENIOR AEROSPACE SSP  
STAINLESS STEEL PRODUCTS DIV.  
2980 N. SAN FERNANDO BLVD.  
BURBANK

Name Correction

PTI INDUSTRIES, INC  
5 PEARSON WAY  
ENFIELD CT 06082,

Address Correction

## OTHER CHANGES

Remove Limit Note 009

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**8/17/2009**

## REMOVED

PRECISION CASTPARTS CORP  
4600 SE HARNEY DRIVE

Name Changed to PCC Structural's INC.

PORTLAND  
DYNABIL INDUSTRIES  
FLINT MINE ROAD

Name Changed to Ducommun

COXSACKIE  
DYNABIL INDUSTRIES  
69 BAILEY STREET

Name Changed to Ducommun

COXSACKIE

## ADDED

SME AEROSPACE SDN BHD

Initial VAI Approval

47000 SUNGAI BULOH, LOT 14643 LOCKED  
BAG NO. 222, SELANGOR DARUL EHSAN,  
MALAYSIA

SWIFT-COR AEROSPACE, INC

Reinstatement

15700 FIGUEROA STREET  
GARDENA

PCC STRUCTURAL'S INC. LPC  
4600 SE HARNEY DRIVE

Name Changed from Precision Castparts Corp.

PORTLAND  
DUCOMMUN AEROSTRUCTURES

Name Changed from Dynabil

FLINT MINE ROAD

COXSACKIE

DUCOMMUN AEROSTRUCTURES

Name Changed from Dynabil

69 BAILEY STREET

COXSACKIE

## APPROVALS ADDED

None

## PARTIAL DELETIONS

None

## CORRECTIONS

# CHANGE HISTORY

Last Revised : 08-09-10

ADVANCED COATING TECHNIQUES, INC.  
313 WYANDANCH AVENUE  
WEST BABYLON  
OSM PARTENERS, LLC  
101 COLEMAN BLVD.  
SAVANNAH

Corrected approval for ALCLGP17

Corrected approval for FPIGT23

## OTHER CHANGES

Changed process code for GT23A to FPIGT23

Limit note 009 added

Changed process code for GP17G to  
ALCLGP17

Limit note 009 added

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**7/20/2009**

## REMOVED

None

## ADDED

None

## APPROVALS ADDED

GLOBE ENGINEERING  
1539 S. ST. PAUL STREET  
WICHITA

FPAA

SHIN MAYWA IND LTD,AIRCFT DIV.  
1-1-1 OHGI HIGASHINADA-KU  
KOBE 658

CORE

POLY METAL FINISHING, Inc  
1 ALLEN STREET  
SPRINGFIELD

20461

## PARTIAL DELETIONS

FUJIWARA CO. LTD.  
KITANAGOYA-CITY JAPAN

Supplier has removed core processing from  
Nadcap audit scope. No further core  
processing is planned. Remove (CORE)

## CORRECTIONS

MAGELLAN AEROSPACE  
RACKERY LANE, LLAY INDUSTRIAL ESTATE  
LLAY, WREXHAM, CLLOYD

Supplier correction to ASPL approval

LL12 OPB NORTH WALES  
MAGELLAN AEROSPACE FABRICATIONS  
DAVEY WAY LLAY INDUSTRIAL ESTATE  
LLAY WREXHAM, LL12OPG

Supplier correction to ASPL approval

FUJIWARA  
SHIKATSU-CHO  
AICHI

Address correction to Fujiwara Co. Ltd.  
Kitanagoya-City Japan

## OTHER CHANGES

Clarified VSS 20000 ABPR Note: (INCLUDES  
PRIMER APPLICATION FOR ALL 2XXXX  
PROCESSES EXCEPT VSS 20461)

# CHANGE HISTORY

Last Revised : 08-09-10

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**6/11/2009**

## REMOVED

None

## ADDED

ALCORE INC.  
2204 LAKESIDE DRIVE  
EDGEWOOD, MD

Initial VAI Approval

## APPROVALS ADDED

OSM PARTENERS, LLC  
101 COLEMAN BLVD.  
SAVANNAH

Added FVI

## PARTIAL DELETIONS

None

## CORRECTIONS

VSS20461 Nadcap Code CP

## OTHER CHANGES

Added Process Specification 208-7-303 to assigned process code 7303

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**4/28/2009**

## REMOVED

None

## ADDED

None

## APPROVALS ADDED

ASAHI KINZOKU KOGYO CO., LTD. KYOTO-  
SOUTH PLANT  
OSADA-CHO 45 KISSYOIN MINAMI-KU  
KYOTO-SHI KYOTO-FU, JAPAN

Added CD

## PARTIAL DELETIONS

None

## CORRECTIONS

# CHANGE HISTORY

Last Revised : 08-09-10

ASAHI KINZOKU KOGYO CO., LTD. KYOTO-  
SOUTH PLANT Corrected Address  
OSADA-CHO 45 KISSYOIN MINAMI-KU  
KYOTO-SHI KYOTO-FU, JAPAN

## OTHER CHANGES

None

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**2/25/2009**

## REMOVED

None

## ADDED

FISCHER ADVANCED COMPOSITE Initial VAI Approval  
COMPONENTS (FACC)  
KAMMER 37,  
REICHERSBERG, AST.  
ASAHI KINZOKU KOGYO CO., LTD. KYOTO- Initial VAI Approval  
SOUTH PLANT  
OSADA-CHO 45 KISSYOIN MINAMI-KU  
KYOTO-SHI KYOTO-FU, JAPAN  
QUALITY PLATING COMPANY OF TULSA Initial VAI Approval  
2665 N DARLINGTON AVE,  
TULSA, OK

## APPROVALS ADDED

None

## PARTIAL DELETIONS

DIXON HARD CHROME INC. Removed MPI, FPI, TE Due to Nadcap NDT  
11645 PENDLETON STREET Audit Failure.  
SUN VALLEY, CA

## CORRECTIONS

None

## OTHER CHANGES

None

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**1/13/2009**

## REMOVED

None

## ADDED

AERO COMPONENTS INC. Initial VAI Approval  
5124 KALTENBRUN RD.  
FORT WORTH, TEXAS

# CHANGE HISTORY

Last Revised : 08-09-10

## APPROVALS ADDED

None

## PARTIAL DELETIONS

None

## CORRECTIONS

KOREA AEROSPACE INDUSTRIES LTD                      Corrected Address  
802 YUCHUN RI, SANAM MYUN  
SACHON CITY, KYUNG NAM

## OTHER CHANGES

Added Process Specification MIL-DTL-5541 to  
assigned process code CC1 and CC3

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**11/18/2008**

## REMOVED

Welding Metallurgy    Location Change  
31 Lamar Street  
West Babylon  
Swift-Cor Aerospace, INC                                      Nadcap Audit Failure  
15700 Figueroa Street  
Gardena

## ADDED

Welding Metallurgy    Location Change  
110 Platt Ave. Hauppauge, NY

## APPROVALS ADDED

None

## PARTIAL DELETIONS

None

## CORRECTIONS

None

## OTHER CHANGES

None

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**10/14/2008**

# CHANGE HISTORY

Last Revised : 08-09-10

## REMOVED

None

## ADDED

Texstars Inc  
925 Avenue H East  
Arlington, TX.

Initial VAI Approval

## APPROVALS ADDED

Metal Finishing Company  
1329 S Mclean Blvd.  
Wichita

Added XR

## PARTIAL DELETIONS

None

## CORRECTIONS

AID Corp.

Corrected limitation Note 001

## OTHER CHANGES

Added Process Specification AMS H 6088 to  
assigned process code HTAL  
Added Limitation Note 008  
Deleted Process Code IMP, no assigned  
Suppliers

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**8/4/2008**

## REMOVED

NONE

## ADDED

ACM Tochigi Company  
353-10SHIAGE  
Sakura City Tochigi  
Texas Air Manufacturing Inc.  
102 Ezell  
DeSoto, Texas 75115

Initial VAI Approval

Initial VAI Approval

## APPROVALS ADDED

NONE

# CHANGE HISTORY

Last Revised : 08-09-10

## PARTIAL DELETIONS

NONE

## CORRECTIONS

ICES Corporation  
Cleveland Ok

Limit Note 007 added

## OTHER CHANGES

NONE

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**6/13/2008**

## REMOVED

NONE

## ADDED

Conam Inspection and Engineering Services  
Heath OH  
Dynabil Industries  
69 Bailey Street Coxsackie NY  
EME, Inc.  
Compton CA  
Fischer Advanced Composites  
Ort Im Innkreis  
Pacific Metallurgical (Almet Facility)  
Kent WA

Initial VAI Approval

Satellite Facility

Reinstatement

Satellite Facility

Initial VAI Approval

## APPROVALS ADDED

General Testing & Inspection  
Cudahy CA  
Lawrence Ripak  
West Babylon NY

Added FPAA

Added 53701, 54008, 58001

## PARTIAL DELETIONS

NONE

## CORRECTIONS

NONE

## OTHER CHANGES

NONE

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**02-20-08**

## REMOVED

DV Industries  
Lynwood CA

Name Change to Triumph Processing



# CHANGE HISTORY

Last Revised : 08-09-10

## ADDED

Precision Coil Spring El Monte CA	Initial approval
Nex-Tech Processing Wichita KS	Name Change
Creative pathways Torrance CA	Reinstatement from Inactivity
Futureweld Company, Inc Phoenix AZ	Initial Approval

## APPROVALS ADDED

Southwest United Industries Tulsa OK	Added Codes 51501 & 53201
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## PARTIAL DELETIONS

NONE

## CORRECTIONS

NONE

## OTHER CHANGES

NONE

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**04-16-07**

## REMOVED

NONE

## ADDED

Metal Improvement Sint Truiden Belgium	Initial approval
D-J Extruding, LC Conway Springs KS	Initial approval
Cascade Composites LLC Oakridge OR	Name Change
Alcore, Inc Edgewood MD	Initial Approval
Daehwa Aerospace Industries Co. LTD Goseong S. Korea	Location Change
Staveley Services Canada Inc Schomberg Ontario	Initial Approval

## APPROVALS ADDED

Aerospace Technologies Ft Worth TX	Added approval codes 60102 & 60301
Vandergriff Technologies Ft Worth TX	Added approval code "XR"

## PARTIAL DELETIONS

NONE

## CORRECTIONS

Shelton Industrial Pattern

Corrected address and changed Process Approval Code "54102" to "54101"

04-16-07 changes continued on next page

## OTHER CHANGES

- Added Process Specification 208-14-48 and assigned Process Code 1448 to list of
- Added Process Specification STP60-301 and assigned Process Code 60301 to list of
- Added Process Specification 208-7-176 and assigned Process Code 7176 to list of
- Deleted generic Process Codes "AB", "ABS", "COMP" and replaced with Specifications VSS
- Changed supplier approvals accordingly.
- Deleted Process Code "SPAB" for VSS 7022 and added "FPL" for VSS 7022 Method IIA and
- Added Specification CVA 8-51 with Process Code "851"
- Added Process Code "CORE" for non-metallic honeycomb core machining and splicing with

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## 11-06-06

## REMOVED

Korea Aerospace  
Changwon Korea  
Bowmill Metal Treatments  
United Kingdom  
General Engineering Treatments  
United Kingdom  
Creative Composites  
Oakridge OR  
Cametoid Technologies, Inc.  
Manchester CT  
Tect Aerospace  
Wellington Wellington KS

## ADDED

Barry Avenue Plating  
Los Angeles CA

Reinstatement

## APPROVALS ADDED

AAA Plating  
Compton CA  
Asko Processing  
Seattle WA  
Metal Finishing  
Wichita KS  
Southwest United Industries  
Tulsa OK

Added Code 57101

Added TICL & TIPF

Added TIPF

Added TIPF

# CHANGE HISTORY

Last Revised : 08-09-10

## PARTIAL DELETIONS

NONE

## CORRECTIONS

NONE

## OTHER CHANGES

NONE

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### 05-26-06

#### REMOVED

NONE

#### ADDED

One Source Manufacturing  
Savannah GA  
Connell Processing  
Burbank CA  
Tect Aerospace  
Wellington KS

Reinstatement NDT Only  
Reinstatement  
Initial Approval

#### APPROVALS ADDED

Lawrence Ripak  
West Babylon, NY

Added 53201, 53301, 53903, 57401

## PARTIAL DELETIONS

NONE

## CORRECTIONS

NONE

## OTHER CHANGES

NONE

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### 03-07-06

#### REMOVED

Orbit Testing  
Paramount CA  
Bodycote Thermal Processing  
E. Washington Los Angeles CA.

#### ADDED

NONE

# CHANGE HISTORY

Last Revised : 08-09-10

## APPROVALS ADDED

ShinMaywa  
Kobe Japan  
Fountain Plating  
West Springfield MA

Added Process Code "APA"

Added Process Code "58001"

## PARTIAL DELETIONS

NONE

## CORRECTIONS

NONE

## OTHER CHANGES

NONE

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## 02-02-06

## REMOVED

NONE

## ADDED

Asahi Kinzoku Kogyo Company Ltd.  
Anpachi-gun Gifu-ken Japan  
Protective Coatings, Inc.  
Kent WA  
Versaform Corporation  
Vista CA

Initial Listing – Omitted in Error

Initial Listing

Initial Listing

## APPROVALS ADDED

Dynabil Industries  
Coxsackie NY  
Hytek Finishes  
Kent WA

Added 54200

Added DA0106, DAZ1049, DAZ1055

## PARTIAL DELETIONS

NONE

## CORRECTIONS

NONE

## OTHER CHANGES

NONE

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## Previous Change History is Archived

For information concerning these files email [jacksdo@voughtaircraft.com](mailto:jacksdo@voughtaircraft.com)